

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.12**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000506**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 28-Nov-2007**Location:** Changxing Island, Shanghai, China

Submittals(New / Total): **CWR's:** / **HSR's:** / **NCR's:** /

Item	Title	Detail
1	Other important observations	<p>9:30 – 11:00 Performed a walk-through/visit of the Tower Base Template (please refer to Ryan Smith's project journal for the detail of this walk-through and the possible damage/deformation) Protection of the alignment holes was discussed.</p> <p>10:15 – 11:00 Performed a walk-through of the Tower Mock-up facility. Observed welding of the Tower mock-up skin plates, work progressing on the 77m diaphragm mock-up and tack-welding of skin plate stiffeners in the area near where the gantry welding machine is located.</p>
2	Meetings attended	<p>13:00 attended Daily meeting.</p> <ul style="list-style-type: none"> • ZPMC indicated that the OBG Deck Mock-up deck had been welded last night. • I asked why Caltrans had not been notified of this welding. (This welding was performed between 10:00 PM and 7:00 AM). On Monday at this meeting, ZPMC had indicated that they would not be doing any more night work until further notice. At that time Caltrans requested clarification whether or not ABC/ZPMC anticipated any night work during this week. ZPMC responded that there would be no night work, during this week. Because of this, Caltrans had cancelled the night shift for inspectors and was not able to witness this welding. Both Caltrans and ABF reminded ZPMC of the importance of Caltrans being notified when welding will be taking place. • ZPMC also indicated that they would like to modify the WPS which had been used. It incorrectly shows that the backing bar would be removed. (It appears that this could, in fact, have been a clerical error. The CT drawings actually show the backing bar remaining in place.) Mr. Steve Lawton of ABF suggested that ABF submit this as a revision to the WPS.

Inspected By: Dautermann,Peter

Quality Assurance Inspector

Reviewed By: Wahbeh,Mazen

QA Reviewer